



Newsletter

John Murray Machinery

Autumn 2011

NEW RAS SEMI-AUTOMATIC FOLDER FOR VERSASTEEL

We installed the first RAS 63.30 XL-Centre at Versasteel Ltd in Manchester this August.

This revolutionary machine is a straight folder of 3.2m x 1.5mm capacity which bends both up & down and with very user friendly software can greatly reduce production times for flashings and other roofing profiles.

It is based on the successful XXL models of 4m & 6m length, but with a much simplified design the price has been slashed to make it viable for even the smallest roofers.

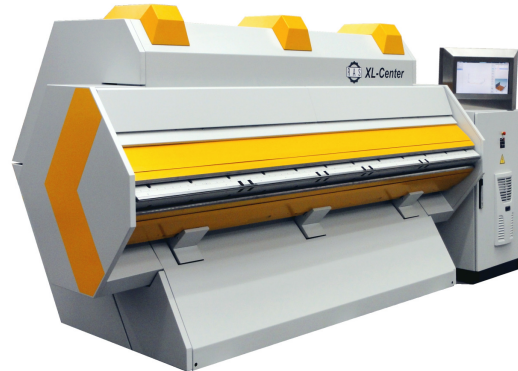
Another great benefit is the ability to do tapered bending via the CNC.

All roofers should consider this machine; we would of course consider moving on RAS TURBObend & TURBObend Plus folders in part exchange if required.

ORDERS START ROLLING.

After a very poor 2-3 years, we have started to see orders return to acceptable levels. This has been true especially with CNC Bending Rolls for which enquiry levels are really up and 3 orders have been received since March.

Firstly, Franklin Silencers of Northampton bought a 2nd Luna MBC 8344 CNC for rolling round & elliptical silencers. More recently Lighting & Ceiling Louvres from Essex have ordered a Luna 8835 CNC for lighting louvre rolling (this is in addition to a used Luna 8344 CNC also bought



RAS 63.30 XL-Centre

from us this year). Finally we received an Order from BM Catalysts of Mansfield for a Prinzing RBA 60/53 CNC for the accurate & repeatable rolling of catalytic converter shells.

Enquiries for CNC Folders are also really promising, and we hope for 2-3 orders by the end of the year.

SHOWS COMING UP

*For those fancying a trip to Stockholm, the **Blech Nordic** show (www.blechnordic.com) will take place from 4-7 October.*

RAS Reinhardt will feature the new XL-Centre and a TURBObend Plus Folder; Luna will be showing their range of CNC and standard bending rolls, and Forstner will have a cut to length line on display.

***Tolexpo** in Paris (www.tolexpo.com) from 15-18 November will also feature many of our suppliers; on this occasion RAS Reinhardt will be demonstrating the RAS 78.30 UpDownbend and RAS 73.30 FLEXibend Folders.*

*We are planning to have a stand at **MACH 2012** at the NEC, Birmingham in April next year. Details of the machines we shall exhibit will be circulated early in 2012.*

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First for Forstner

We received an Order in June from HCA Coating of Andover for a cut to length and slitting line from Forstner Maschinenbau. This is the first such line we have sold in the UK, and it will be installed in October. The compact line comprises 2 decoilers, straightener, slitter & shear.



Prinzling launch new NC Bending Rolls

Prinzling Maschinenbau have launched a lower specification & lower cost version of their 4 roll RBA machines.

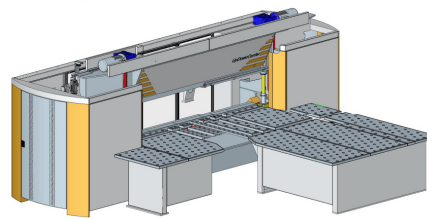
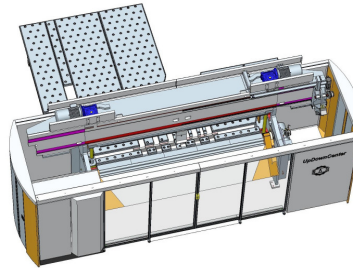
The new RBB Bending Rolls have NC rather than CNC operation, with manual setting for sheet thickness. It can roll circular or constant radius parts, but not parabolas / ellipses etc. Machines range from 530mm long x 1mm capacity up to 1530mm x 2.4mm capacity. For further information please call us.

Remember we supply.....

*RAS Automatic & CNC Folders
RAS Ducting Machinery
LUNA CNC & Standard Bending Rolls
WECOTECH Tube Endformers
PRINZING Swagers, Bending Rolls etc.
FORSTNER Coil Lines*

And other special sheet metal machinery

RAS UpDownbend Centre



The RAS 78.30 & 78.40 UpDownbend, 3 & 4m semi-automatic folders, will soon be available with automatic tool change and improved feed system (see above). This RAS UpDownbend Centre will be available from early 2012.

For all those larger or heavier jobs that require a lot of turning over of parts this machine is a gift from heaven! Contact us for further information.

Improved Service & Repair Back-up

We have recently reached a more formal agreement with David Espley of Hednesford Sheet Metal Machinery to supply back up service support for the growing number of RAS & Luna CNC machines in the UK.

David, who has worked for us frequently over the years, will supplement our full time engineer, Allen Brodie, thereby giving us improved cover & response time.