



# Newsletter

*John Murray Machinery*

*Spring 2010*

## **Things hot up with Warmflow**

*An Order was received in March for the supply of 3 machines to help in the manufacture of water heaters by Warmflow Engineering Co. of Lisburn, N Ireland.*

*These comprise a **Wecotech Tubex-IO** hydraulic tube end former for forming, reducing & accurately sizing the ends of the heater cylinders before the welding on of end caps.*

*Also **Luna MBC 8344 CNC Bending Rolls** for accurately rolling the cylinders and the outer casings; and finally a **Prinzing RFZ 15/3 Seam Closer** for crushing the wrap around casing seams. All these machines are due to be installed in June/July.*

## **Used Folders for Manchester Roofers**

Two well established sheet metal roofing suppliers in the Manchester area boosted their production capabilities by purchasing used machines through us this spring.

Architectural Steel of Trafford Park bought a **RAS 4m XXL automatic up down Folder** (see picture in heading) to complement the 6m version they bought new 3 years ago.

Heys-Shaw/Versasteel bought a package of a **RAS 62.30 TURBObend Plus CNC Folder** and **RAS 52.30 SMARTcut Shear**. These were from an Irish company who had decided to stop production in view of the serious recession over there.



RAS TURBObend Plus

## **PRINZING PROGRESS**



**Falzmaschine - FME 8**  
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Prinzing Maschinenbau have recently launched a new heavy duty pipe flanger.

The Flanging Machine FME has capacity for turning out up to 50mm flanges on pipes of up to 8mm wall thickness and up to 6m long. The machine uses parallel shaft closing & infinitely variable speed drive, all operated through a touch screen plc with up to 200 program storage. For further information please contact us.

We shall be delivering a Prinzing BEA 2 Roll Flanger to a dust extraction company in the south of England in early June. This machine automatically rolls over a radius flange on the end of pipes of up to 2m length and up to 600mm diameter. This type of flange is used extensively in the dust extraction trade and enables a very good seal to be made when the tubes are butted up and clamped together.

The same company has also recently ordered Prinzing RME 70/153 Bending Rolls, with a pneumatically operated front 4<sup>th</sup> roll for pre-bending to give improved, accurate & repeatable rolling of pipes.

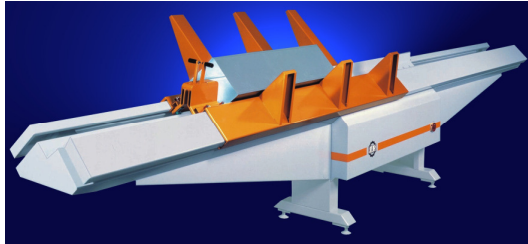
### **WE ARE MOVING**

We shall be leaving the lovely market town of Uppingham in July and moving to purpose built offices a few miles away in Gretton, Northamptonshire.  
Full details will follow separately later.

## Installations in early 2010

The start of the year saw us installing a RAS 62.30 **TURBObend Plus** CNC Folder at Aberdeen based George McBain & Co., general fabricators specialising in roofing components, eg. flashings.

We installed a new **RAS 20.10 DuctZipper** at Southern Ductwork in Maidenhead. This was to replace their old RAS 22.81 which was eventually showing its age after well over 20 years operation.



RAS DuctZipper

In March we installed & commissioned another RAS **TURBObend Plus**, this time at roofing suppliers Tri-Fab Ltd of Lancing, Sussex. Tri-Fab were formed after the closing of the ex-Kingspan owned Interlink South Ltd and have taken over much of that company's customer base in the south.

Also installed were the 2<sup>nd</sup> hand machines featured on the front page of this Newsletter.

## NEW WEBSITE IN PREPARATION

*We are well on the way to setting up a brand new website that will give the searcher access to much more information, including some brochure downloads and video clips.*

*We hope to have this up & running within a month or so, in time for our proposed office move.*

## NEW SOFTWARE FOR AUTOMATIC PRODUCTION OF ORDERS ON XXLs

RAS, in association with an Austrian company, have developed software that will enable customers to go online and input orders for profiles, flashings etc. interactively. In effect the software will lead them through inputting the shape & material information and placing the order. It will then automatically download the order to the machine for production.

Any existing RAS XXL long bed Folder users, or any potential user who can see benefits in this technology – please contact us.

## MACH & EUROBLECH EXHIBITIONS

We decided not to participate in this year's Mach 2010 Show at the NEC.

The low level of interest from both suppliers and customers, together with the subdued business climate over the last 18 months, persuaded us to give it a miss this year. We may possibly hold some seminars later in the year to promote new developments, and we are spending effort on our new website to increase our 'visibility' in the sheet metal machinery sector.

By far the best & most important sheet metal machinery show is Euroblech 2010 in Hannover in October. This is an absolute must for anyone wanting to see the very latest technology and see virtually all the worlds machinery manufacturers and their products.

Although it can be visited in a day, you really need 2 or 3 days to see it all, as it covers around 8 massive halls. We'll be glad to help anyone with further information about Euroblech, how to get there & where to stay.

## SPIRO Re-visited

We were involved with Spiro for many years back in the 80's and early 90's. They are world leaders in the design & supply of high quality circular duct machinery and are owned by Lindab.



New SMART Tubeformer

We have recently reached agreement to represent them again in the UK, so can now offer their range of Spiral Tubeformers, Elbow Machines, Seam Welders etc.

Spiro have always been the name for quality, and their machines are used by all the main circular ductwork suppliers. Contact us for further information.